

NCR-19-7704



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6798292-B
Job Sheet 198881



Part No: RB6798292-B

Job Qty: 4 pcs

Part Name: Hinged Wrench with 5/16 Box End Fuel Control Removal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/3/19

Description:

Note: DWG RB6798292-B Rev.4 IPP Rev. A 19.01.21 New issue DP Verify DD

Ship Via:

466.32

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs	10/3/19	10/3/19	0.00	0.00	Purchasing - 1		WE OCT 10 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	4 pcs	10/3/19	10/3/19	0.00	0.00	Packaging 2 - 1 - B4B		WE OCT 10 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
120	QC 6	4 pcs	10/3/19	10/3/19	0.00	0.00	QC 6 - 9		DAS 61 9-89
							QC 6 - 68		
							QC 6 - 61		
							QC 6 - 40		
							QC 6 - 81		
130	Packaging 3-1 - Stock - B4B	4 pcs	10/3/19	10/3/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
140	QC 21 - SA	4 pcs	10/3/19	10/3/19	0.00	0.00	QC 21 - SA - 21		DAS 21 OCT 7 2019
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - Issue P/O to ARROW TECH MACHINE WORKS ; P/O H604455 - Manufacture RB6798292-B as per DWG.

Descriptions: -Certificate of Conformity is required

110 - (Receive & Inspect for Damage & Mat'l Certs) Certificate of Conformity is required

120 - QC6- All purchased or subcontracted products

130 - Identify as per dwg & Stock Location;

140 - QC21- Final Inspection - Work Order Release

x 4 plus

SEP 09 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB6798292-BP	Hinged Wrench with 5/16 Box End Fuel Control Removal	4 pcs (1 ea)	100-Purchasing	S221/59

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB6798292-BP	4	10	0
Part Specifications				
Specifications could not be found.				

Plex 8/7/19 9:15 AM Dart.lajeunesse.marie



Container No: S221760



Part: RB6798292 - B

Job No: 198881

Serial No/Batch: S221760

Revision: 4

Inspector:

Exp Date:

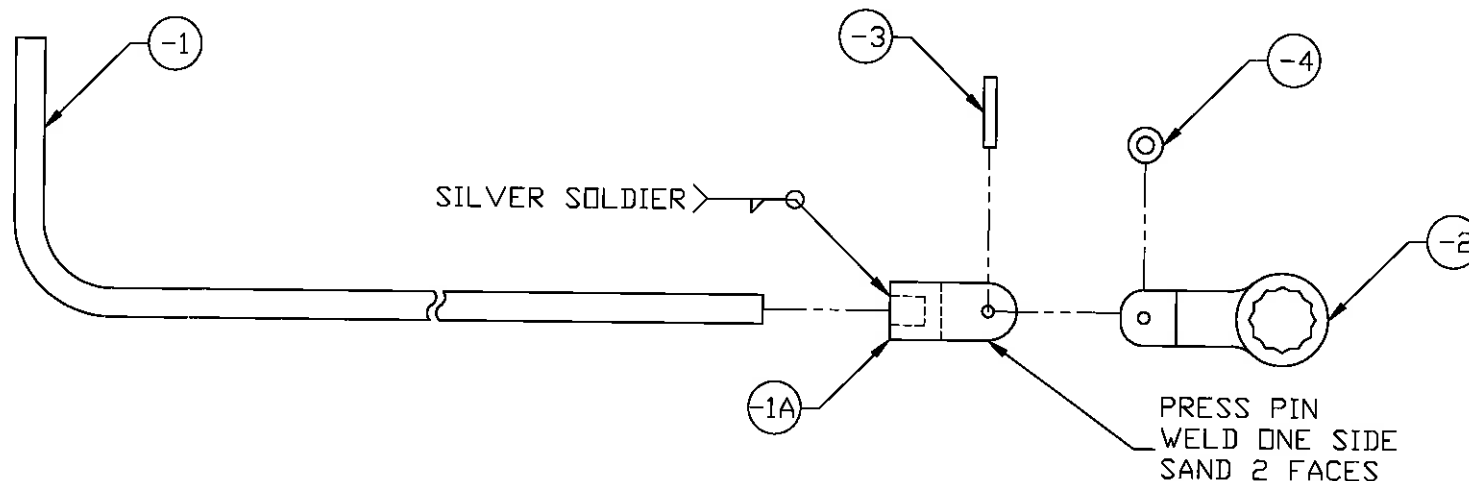
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/10/19

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	MILLED FLAT ON WRENCH INCREASED BY .05.	8/9/03	
1A	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS TO NUMERICAL, LABELED SECTION A-A, ADDED NOTES 1 & 2.	10/28/09	RJC
2	ADDED -5, -6, -7, ADDED NOTE 3 PER R.W.	6/24/11	RJC
3	DELETED -5, -6, -7. -1 DELETED Ø.035 THRU HOLE.	10/15/13	RJC
4	CH'D RB TITLE BLOCK TO DART TITLEBLOCK. PLACED PARTS ON INDIVIDUAL SHEETS. CH'D SILVER SOLDER TO FILLET WELD ALL AROUND. -1A CH'D DIMENSION Ø .063 TO Ø .063 ±.001. -2 CH'D DIMENSION Ø .070 ±.001 TO Ø .063 ±.001.	7/10/14	DJN



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198881 MJS
19-08-07

NOTES:

- DO NOT BEAD BLAST P/N-1A.
- BLACK OXIDE AS AN ASSY. ONLY -1A WILL BLACK.
- USED ON MODELS, ALLISON T63, 250-18,20, 28, 30, 40, 47.

DART AEROSPACE	
TITLE WRENCH-GROUND IDLE SCREW	
DWG NO. RB6798292-B	REV 4
MATERIAL UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	
DRAWN BY: COLE APPROVED: <i>D. Hall</i>	
FINISH: BLACK OXIDE	
SPEC: USED ON MODEL SEE NOTE	
SCALE: 1:1	DATE: 6-8-00
SHEET: 1 of 5	

ASSY QTY	QTY	B/D PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	Pg.
		-1	1	HANDLE	FILLER ROD	Ø 5/32 X 11-5/16 (BRIGHT HI TEST)	2
		-1A	1	BLOCK	1018	5/16 X 5/16 X 11/16	3
		-2	1	WRENCH		5/16 SNAP-ON #CX1012	4
		-3	1	PIN	FILLER ROD	Ø1/16 X 3/8	5
		-4	1	BELLEVILLE WASHER	STEEL	187 OD X .093 ID X .010 MCMASTER-CARR #9712K52	1
ASSY #							



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Tel (613) 632-5200

PURCHASE ORDER

POHB044455



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB044455

PO Date: 9/9/19

Due Date: 10/7/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	198881	RB6798292-BP			Hinged Wrench with 5/16 Box End Fuel Control Removal REV 4	Firmed X4		10/7/19	4 pcs	0 pcs DAS 61 9-89	4 pcs	\$466.37/pcs	\$1,865.48

Grand Total: \$1,865.48

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 9/10/19 10:39 AM dart.lussier.patrick



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB044455

Dated: 10/8/2019

Our Order / Job No: AWT-HB044455

Order Qty: 4

Part Name: HINGED WRENCH WITH 5/16 BOX END FUEL CONTROL REMOVAL

Part Number RB6798292-B

Lot Size: N/A

Ship Date: 10/8/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB6798292-B

DAS
61
9-89

Rev: 4

Material Size and Type: -1, -3/ E-70 FILLER ROD; -1A/ 1018 STEEL

Material Specifications: FILLER ROD: ER70S-2; STEEL: ASTM A108

Heat Treatment: N/A

Plating/Finish: BLACK OXIDE: QMSI-6.2.2 B.O. REV-D

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 10/8/19

Signed: Harriet M. Felt

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

